

# IFP1206

## Standing Chest Fly

### OWNER'S MANUAL

---

22N

**CAUTION!** Read all precautions and instructions in this manual before using this equipment.

# Table Of Contents

## CAUTION!

Read all precautions and instructions in this manual before using this equipment.

Important Safety Instructions-----	3
Instructions-----	5
Exploded View and Parts List-----	6
Measurement Guide-----	13
Assembly Instructions-----	14
Assembly-----	15
Adjust and Exercise Instruction-----	18
Maintenance Schedule-----	19
General Maintenance Information-----	20
Weight Training Tips-----	21

---

# Important Safety Instructions

Before beginning any fitness program, you should obtain a complete physical examination from your physician. When using exercise equipment, basic precautions should always be taken, including the following:

1. Read all instructions before using the equipment.  
These instructions are written to ensure your safety and to protect the unit.
2. Use the equipment only for its intended purpose as described in this guide.  
Do not use accessory attachments that are not recommended by the manufacturer: such attachments might cause injuries.
3. The product should only be used on a level surface and is with 0.6 meters space around the product.  
Do not use the equipment outdoors.
4. Do not allow children on or near the equipment. And children are not allowed to use this equipment.  
Teenagers should use this equipment with adult supervision.
5. Do not overexert yourself or work to exhaustion.  
Do not attempt to lift more weight than you can control safely.  
If you feel any pain or abnormal symptoms, stop your workout immediately and consult your physician.
6. This equipment is not used as medical apparatus and instruments.
7. Never operate the unit when it has been dropped or damaged.  
Never drop or insert anything into any opening in the equipment.  
Always check the unit and its cables before each use. Make sure that all fasteners and cables are secure and in good working condition.  
Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.  
Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
8. Be careful when getting on or off the equipment.
9. Wear proper exercise clothing and shoes for your workout, no loose clothing.

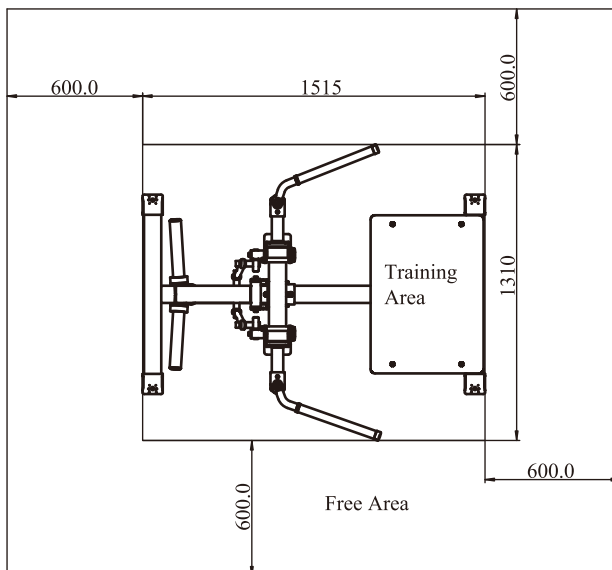
# Important Safety Instructions

## Personal Safety During Assembly

Read each step in the assembly instructions and follow the steps in sequence. Do not skip ahead. If you skip ahead, you may learn later that you have to disassemble components and that you may have damaged the equipment.

Assemble and operate the equipment on a solid, level surface. Locate the unit a few feet from walls or furniture to provide easy access. The equipment is designed for your enjoyment. By following these precautions and using common sense, you will have many safe and pleasurable hours of healthful exercise with the equipment.

## Training Area and Free Area



### Specifications

Class: S

Maximum Wt. Capacity: 2\*100kg/ 220lbs

Maximum User Weight: 150kg/ 330lbs

Product Dimension: 1515\*1310\*1491mm

Product Total Surface: 1515\*1310mm

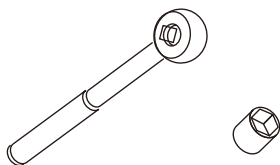
Product Total Mass:

# Instructions

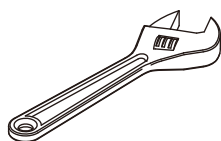
Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only our replacement part when servicing. Failure to do so will void your warranty and could result in personal injury.

The equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

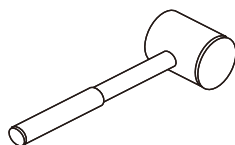
## Tools Required



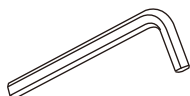
Ratchet Wrench and Socket



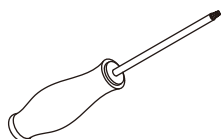
Adjustable Wrench



Rubber Mallet



Hex Key Wrench Set



Phillips Screwdriver

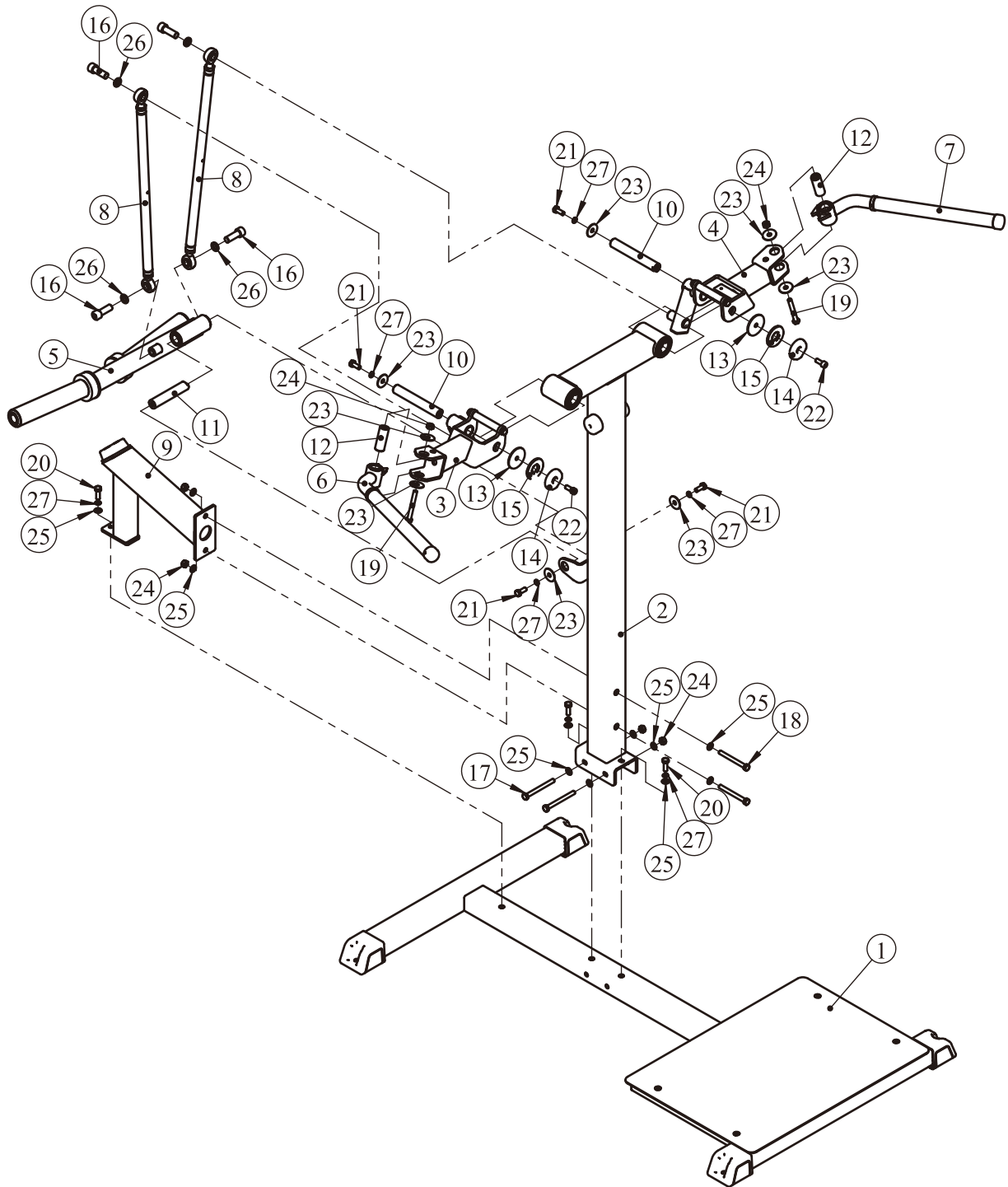
# Exploded View and Parts List

## Overall

Item No.	Part No.	Description	QTY
1	IFP120601ASSY	Bottom Frame ASSY	1
2	IFP120602ASSY	Stand Frame ASSY	1
3	IFP120603ASSY	Left Swing Frame ASSY	1
4	IFP120604ASSY	Right Swing Frame ASSY	1
5	IFP120605ASSY	Barbell Frame ASSY	1
6	IFP120606ASSY	Left Handle Frame ASSY	1
7	IFP120607ASSY	Right Handle Frame ASSY	1
8	IFP120608ASSY	Link Rod ASSY	2
9	IFP120609ASSY	Support Frame ASSY	1
10	FE97261600	Shaft $\Phi 25 \times 173$	2
11	SL70470300	Shaft $\Phi 25.4 \times 131 \times M10$	1
12	IN-D21103500	Shaft $\Phi 25.4 \times 69$	2
13	IF93062200	Washer $\Phi 62 \times \Phi 10.5 \times 3$	2
14	FE97211900	Cap $\Phi 60$	2
15	FE97212000	Circle Ring $\Phi 62.5$	2
16	GB70M16*45DHS20	Socket Head Cap Screw M16*45	4
17	GB5780M10*105DHS20	Hex Head Bolt M10*105	2
18	GB5780M10*100DHS20	Hex Head Bolt M10*100	2
19	GB5780M10*85DHS20	Hex Head Bolt M10*85	2
20	GB5780M10*30DHS2	Hex Head Bolt M10*30	3
21	GB5781M10*25DHS20	Hex Head Bolt M10*25	4
22	GB70M10*25DHS20	Socket Head Cap Screw M10*25	2
23	DQ10DHS2D	Flat Washer $\Phi 11 \times \Phi 38 \times 2$	8
24	NM10DHS2	Nylon Lock Nut M10	6
25	GB9510DHS2	Flat Washer $\Phi 11 \times \Phi 20 \times 2$	11
26	GB9316DHS12	Spring Washer $\Phi 16$	4
27	GB9310DHS12	Spring Washer $\Phi 10$	7
28	NBS8DHS	Hex Key S=8	1
29	NBS12DHS	Hex Key S=12	1

# Exploded View and Parts List

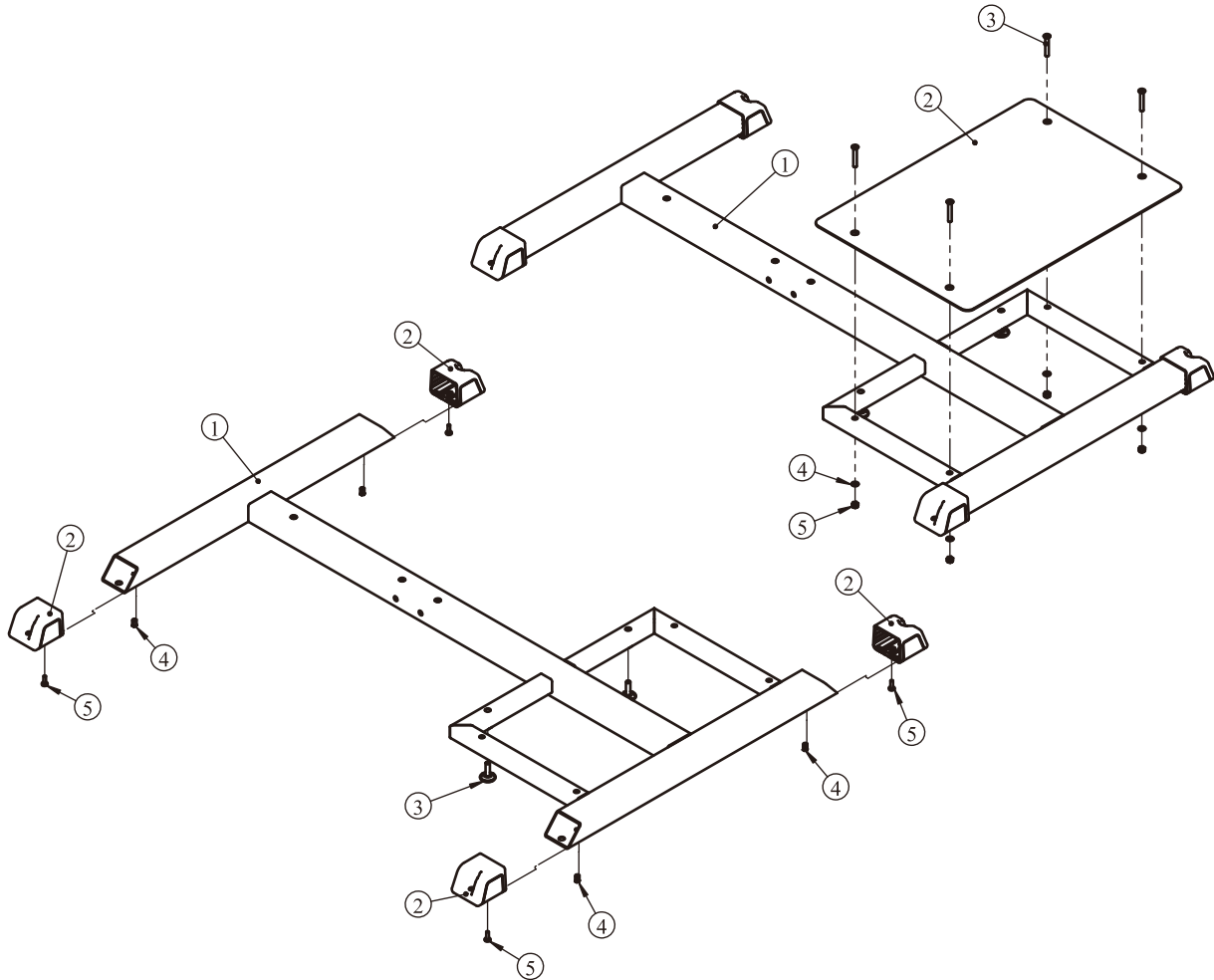
## Overall



# Exploded View and Parts List

## Bottom Frame Sub ASSY

## Bottom Frame ASSY



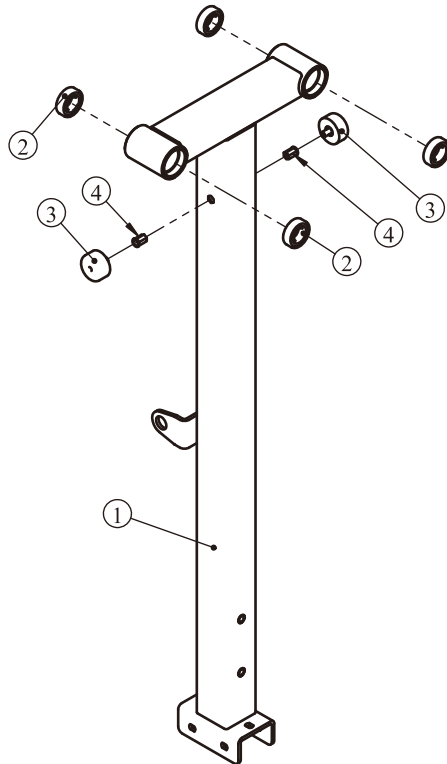
Grade No.	Part No.	Description	QTY
1.1.1	IFP12060100	Bottom Frame	1
1.1.2	IFP12013300	Ground Plug	4
1.1.3	DC135K34000	Adjustable Foot Plate	2
1.1.4	GB17880.5M6*15DS17	Rivet Nut M6	4
1.1.5	GB818M6*20DHS2	Cross Recessed Pan Head Screw M6*20	4

Grade No.	Part No.	Description	QTY
1.1	IFP12060100ASSY	Bottom Frame Sub ASSY	1
1.2	IFP11030800	Foot Plate	1
1.3	CNLM8*55DHS20	Flat Head Cap Screw M8*55	4
1.4	GB958DHS2	Flat Washer $\Phi 9 \times \Phi 16 \times 1.6$	4
1.5	NM8DHS2	Nylon Lock Nut M8	4

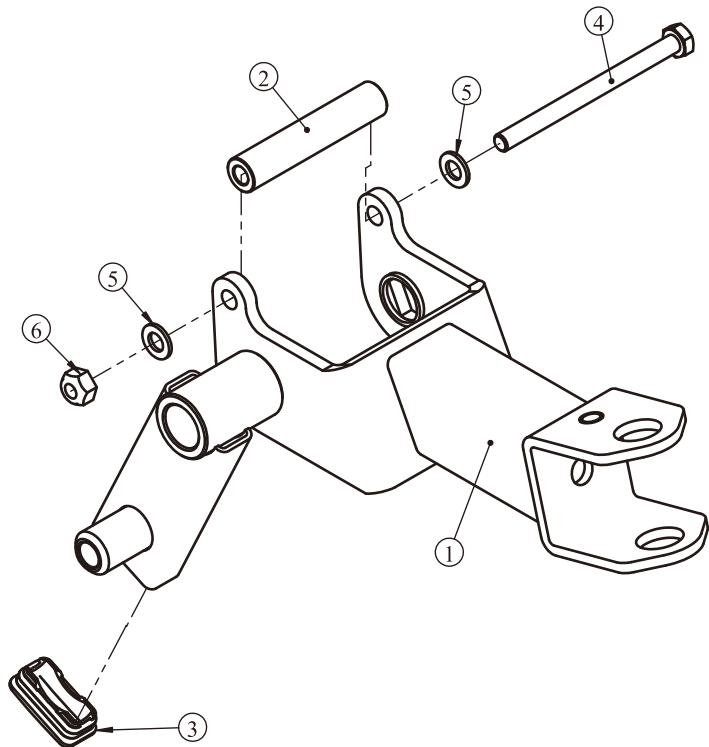


# Exploded View and Parts List

## Stand Frame ASSY



## Left Swing Frame ASSY

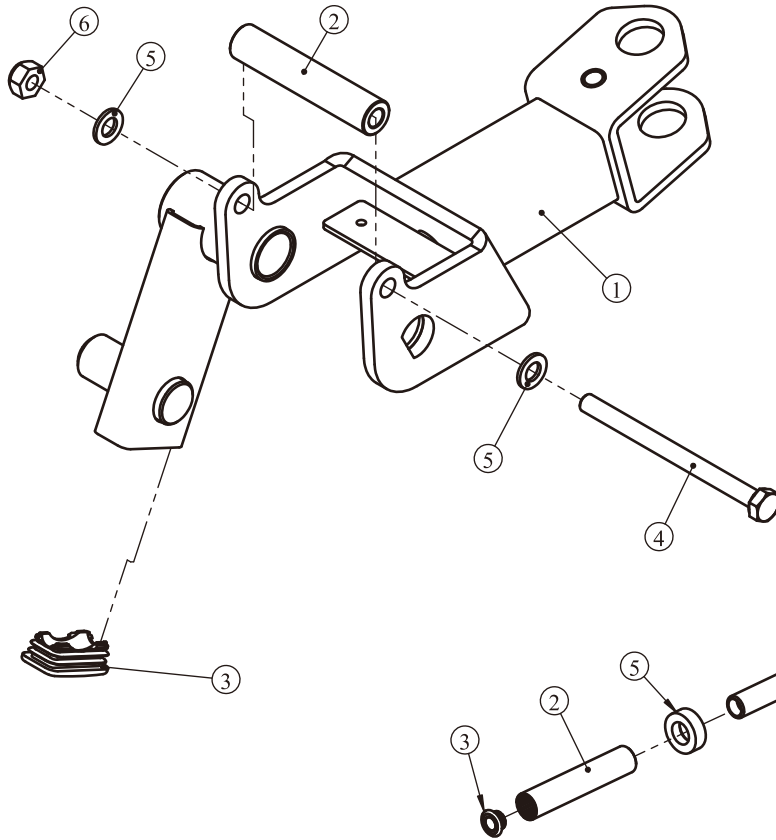


Grade No.	Part No.	Description	QTY
2.1	IFP12060200	Stand Frame	1
2.2	GB2766205-2ZC3	Deep Groove Ball Bearing $\Phi 25 \times \Phi 52 \times 15$	4
2.3	CWS164000-101	Rubber Bumper	2
2.4	GB17880.5M10*19.5DS17	Rivet Nut M10	2

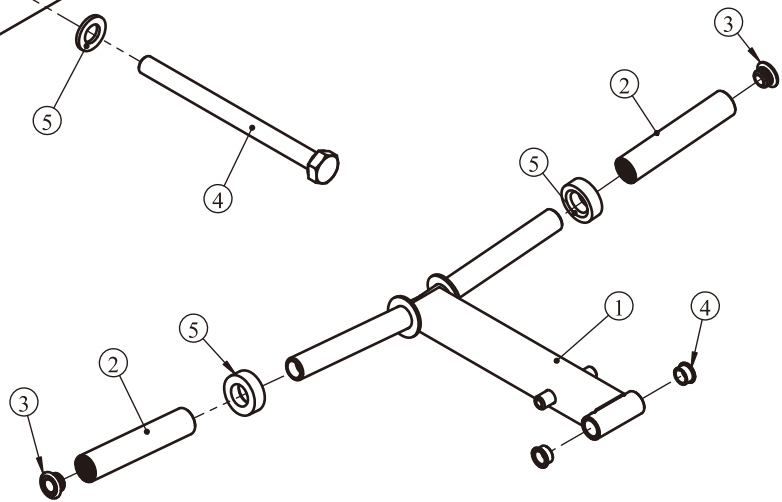
Grade No.	Part No.	Description	QTY
3.1	IFP12060300	Left Swing Frame	1
3.2	IFP12063000	Nylon Sleeve	1
3.3	CHL305WS0900	Tube Plug $\square 50 \times 25$	1
3.4	GB5780M10*130DHS2	Hex Head Bolt M10*130	1
3.5	GB9510DHS2	Flat Washer $\Phi 11 \times \Phi 20 \times 2$	2
3.6	NM10DHS2	Nylon Lock Nut M10	1

# Exploded View and Parts List

## Right Swing Frame ASSY



## Barbell Frame ASSY

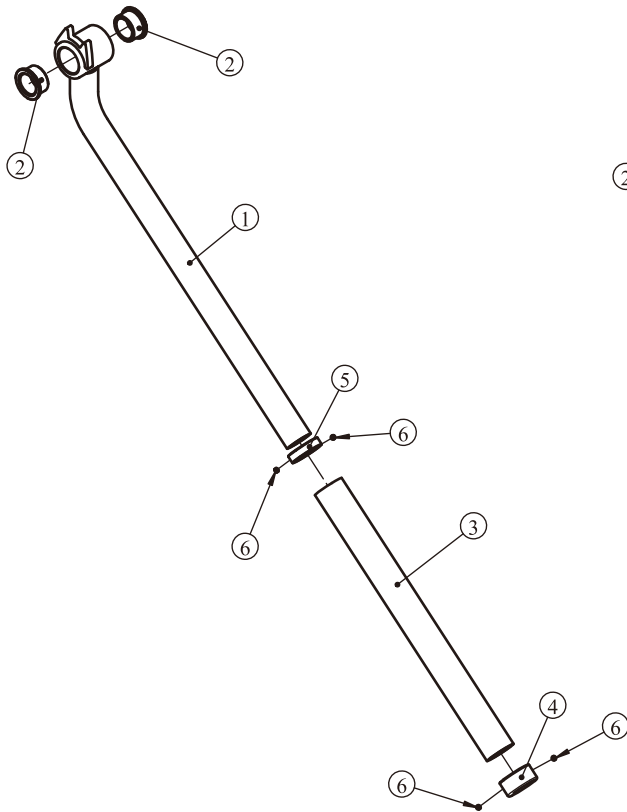


Grade No.	Part No.	Description	QTY
4.1	IFP12060400	Right Swing Frame	1
4.2	IFP12063000	Nylon Sleeve	1
4.3	CHL305WS0900	Tube Plug □50*25	1
4.4	GB5780M10*130DHS2	Hex Head Bolt M10*130	1
4.5	GB9510DHS2	Flat Washer Φ11*Φ20*2	2
4.6	NM10DHS2	Nylon Lock Nut M10	1

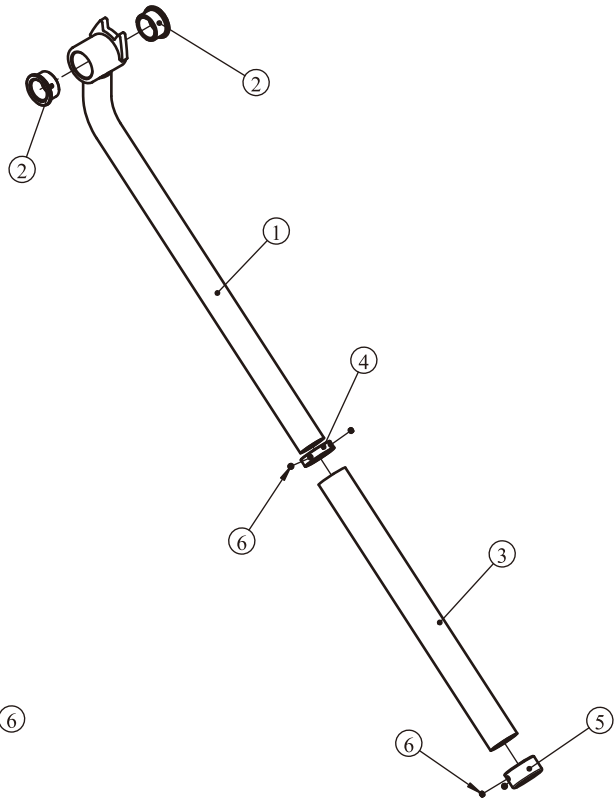
Grade No.	Part No.	Description	QTY
5.1	IFP12060500	Barbell Frame	1
5.2	IFP12013400	Weight Horn Sleeve	2
5.3	IFP16053100	Plug Φ49	2
5.4	M02502000	Bushing	2
5.5	HF985A1500	Bumper	2

# Exploded View and Parts List

## Left Handle Frame ASSY



## Right Handle Frame ASSY

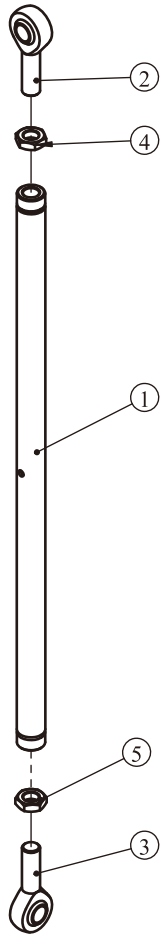


Grade No.	Part No.	Description	QTY
6.1	IFP12060600	Left Handle Frame	1
6.2	M02502000	Bushing	2
6.3	026-01PL0235-33	Grip $\Phi 36 \times \Phi 29 \times 360$	1
6.4	V39000	Aluminum Grip Cap $\Phi 32$	1
6.5	V38900	Aluminum Grip Ring $\Phi 32$	1
6.6	YZGB7710-32*3.2N19	Socket Set Screw 10-32UNF*3.2	4

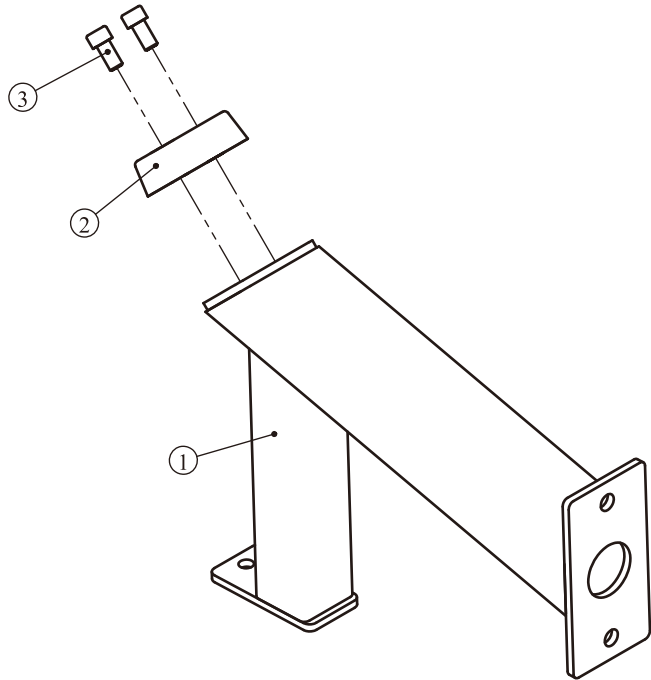
Grade No.	Part No.	Description	QTY
7.1	IFP12060700	Right Handle Frame	1
7.2	M02502000	Bushing	2
7.3	026-01PL0235-33	Grip $\Phi 36 \times \Phi 29 \times 360$	1
7.4	V38900	Aluminum Grip Ring $\Phi 32$	1
7.5	V39000	Aluminum Grip Cap $\Phi 32$	1
7.6	YZGB7710-32*3.2N19	Socket Set Screw 10-32UNF*3.2	4

# Exploded View and Parts List

## Link Rod ASSY



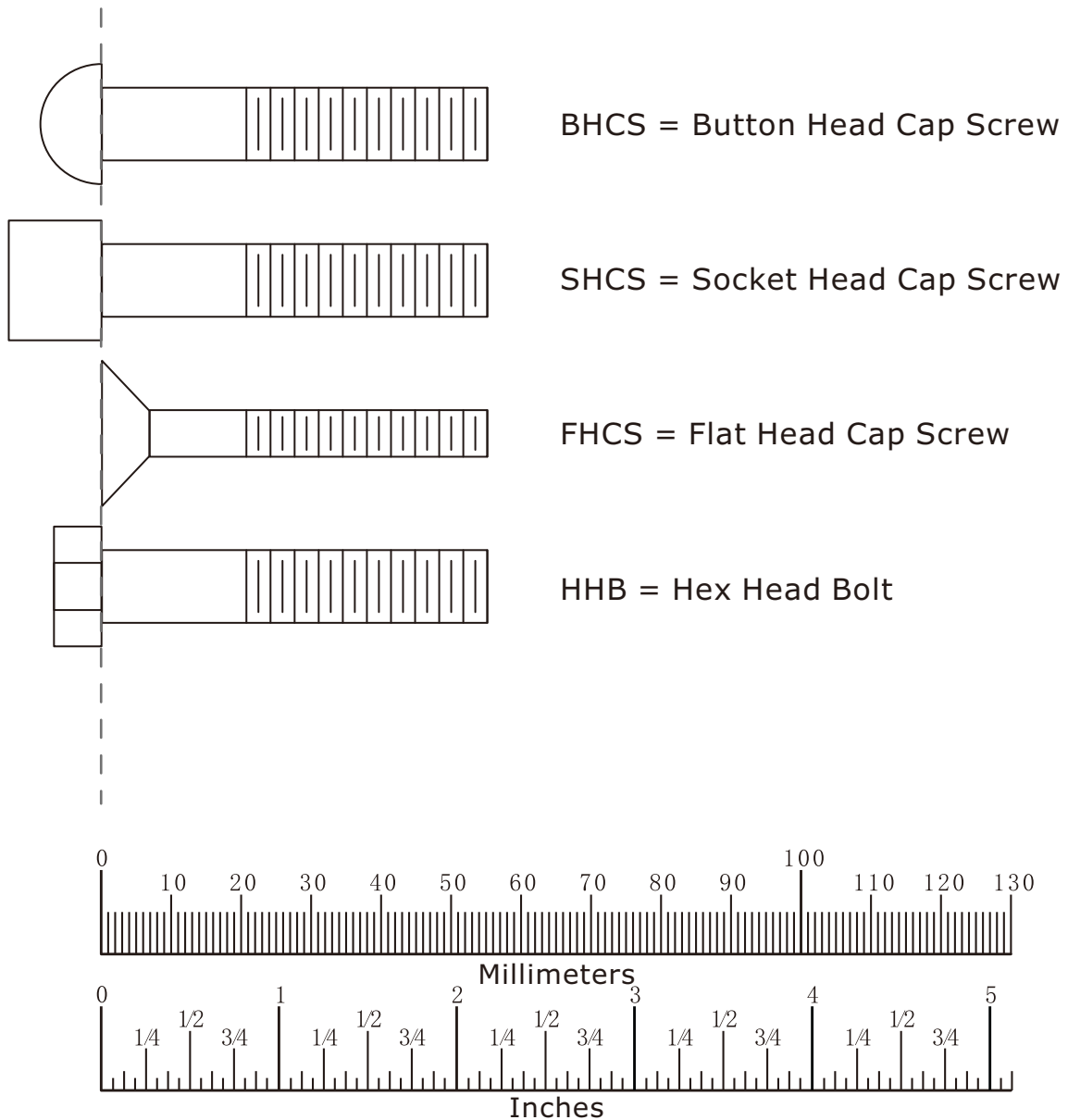
## Support Frame ASSY



Grade No.	Part No.	Description	QTY
8.1	IFP12060800	Link Rod	1
8.2	SABJK16C	Rod Rnds Bearings M16	1
8.3	SABJK16CL	Rod Rnds Bearings(LH) M16	1
8.4	GB6172.1M16DS2	Hex Nut M16	1
8.5	GB6172.1LM16DS2	Hex Nut M16(LH)	1

Grade No.	Part No.	Description	QTY
9.1	IFP12060900	Support Frame	1
9.2	RS17000400	Bumper	1
9.3	GB70M10*25DHS20	Socket Head Cap Screw M10*25	2

# Measurement Guide



Diameter of bolt (mm/inch)	M6(1/4")	M8(5/16")	M10(3/8")	M12(1/2")	M16(5/8")
Tightening torque (N.m)	9~12	22~30	45~59	78~104	193~257
Operational methods for adult men	The strength of the wrist	The strength of the wrist and forearm	The strength of the entire arm	The strength of the arm and upper body	with all strength

# Assembly Instructions

Assembly of the equipment takes professional installers about 2 hours. If this is the first time you have assembled this type of equipment, plan to spend more time. It is strongly recommended to assemble the equipment by professional installers. You may find it quicker, safer, easier to assemble this equipment with the help of a friend, as some of components may be large, heavy or awkward to handle alone. It is important that you assemble your product in a clean, clear, uncluttered area. This will enable you to move around the product while you are fitting components and reduce the possibility of injury during assembly.

## **NOTE**

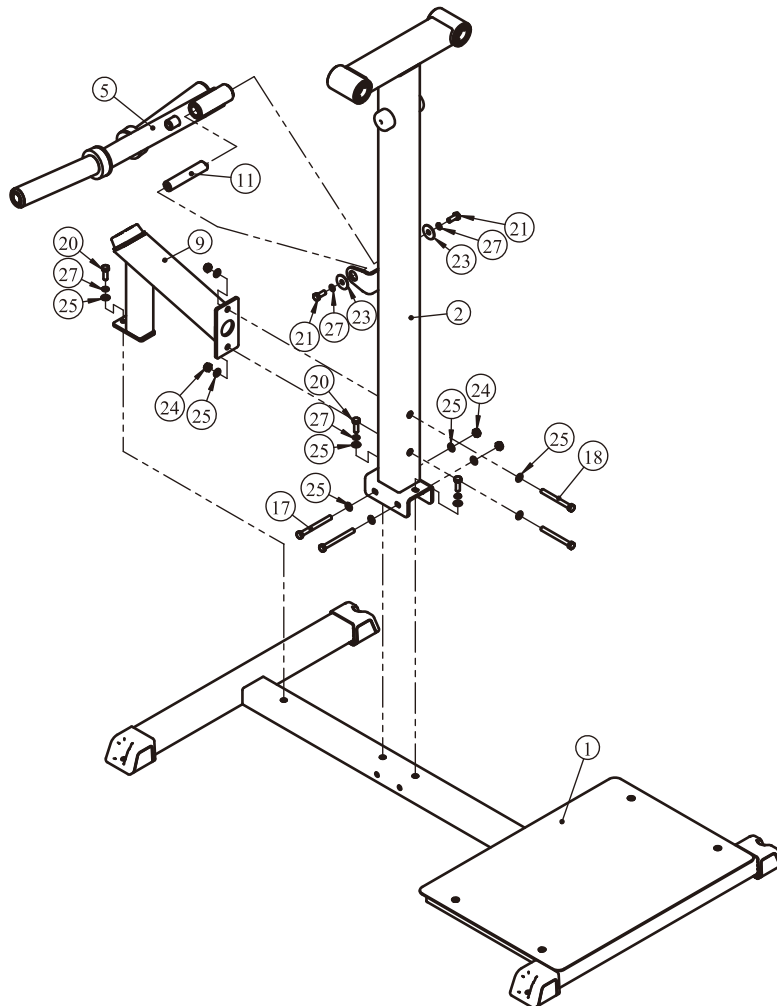
As with any assembled part, proper alignment and adjustment is critical. While tightening the fasteners, be sure to leave room for adjustments. Do not fully tighten the fasteners until instructed to do so. Be careful to assemble the components in the sequence presented in this guide.

## Assembly

## STEP 1

1. Attach the Stand Frame ASSY (#2) to the Bottom Frame ASSY (#1) using:  
two M10\*30 HHB (#20) two M10\*105 HHB (#17)  
two M10 Nylon Lock Nut (#24) two  $\Phi$ 10 Spring Washer (#27)  
six  $\Phi$ 11\* $\Phi$ 20\*2 Flat Washer (#25)
2. Attach the Support Frame ASSY (#9) to the Bottom Frame ASSY (#1) and the Stand Frame ASSY (#2) using:  
one M10\*30 HHB (#20) two M10\*100 HHB (#18)  
two M10 Nylon Lock Nut (#24) one  $\Phi$ 10 Spring Washer (#27)  
five  $\Phi$ 11\* $\Phi$ 20\*2 Flat Washer (#25)
3. Attach the Barbell Frame ASSY (#5) to the Stand Frame ASSY (#2) using:  
two M10\*25 HHB (#21) two  $\Phi$ 10 Spring Washer (#27)  
two  $\Phi$ 11\* $\Phi$ 38\*2 Flat Washer (#23) one  $\Phi$ 25.4\*131\*M10 Shaft (#11)

**Note: Wrench Tighten Bolts and Nylon Lock Nuts.**

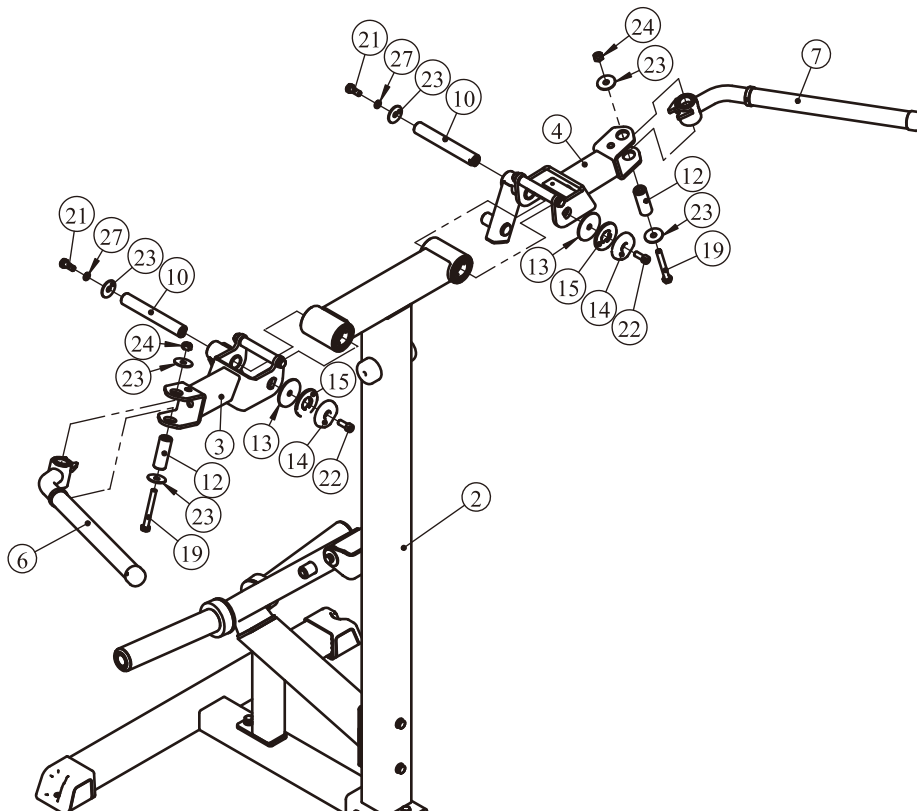


# Assembly

## STEP 2

1. Attach the Left Swing Frame ASSY (#3) to the Stand Frame ASSY (#2) using:  
one  $\Phi 25 \times 173$  Shaft (#10)                      one  $\Phi 62 \times \Phi 10.5 \times 3$  Washer (#13)  
one  $\Phi 60$  Cap (#14)                                  one  $\Phi 62.5$  Circle Ring (#15)  
one M10\*25 SHCS (#22)                           one  $\Phi 11 \times \Phi 38 \times 2$  Flat Washer (#23)  
one  $\Phi 10$  Spring Washer (#27)                   one M10\*25 HHB (#21)
2. Attach the Right Swing Frame ASSY (#4) to the Stand Frame ASSY (#2) using:  
one  $\Phi 25 \times 173$  Shaft (#10)                      one  $\Phi 62 \times \Phi 10.5 \times 3$  Washer (#13)  
one  $\Phi 60$  Cap (#14)                                  one  $\Phi 62.5$  Circle Ring (#15)  
one M10\*25 SHCS (#22)                           one  $\Phi 11 \times \Phi 38 \times 2$  Flat Washer (#23)  
one  $\Phi 10$  Spring Washer (#27)                   one M10\*25 HHB (#21)
3. Attach the Left Handle Frame ASSY (#6) to the Left Swing Frame ASSY (#3) using:  
one  $\Phi 25.4 \times 69$  Shaft (#12)                      one M10\*85 HHB (#19)  
one M10 Nylon Lock Nut (#24)                   two  $\Phi 11 \times \Phi 38 \times 2$  Flat Washer (#23)
4. Attach the Right Handle Frame ASSY (#7) to the Right Swing Frame ASSY (#4) using:  
one  $\Phi 25.4 \times 69$  Shaft (#12)                      one M10\*85 HHB (#19)  
one M10 Nylon Lock Nut (#24)                   two  $\Phi 11 \times \Phi 38 \times 2$  Flat Washer (#23)

**Note: Wrench Tighten Bolts and Nylon Lock Nuts.**





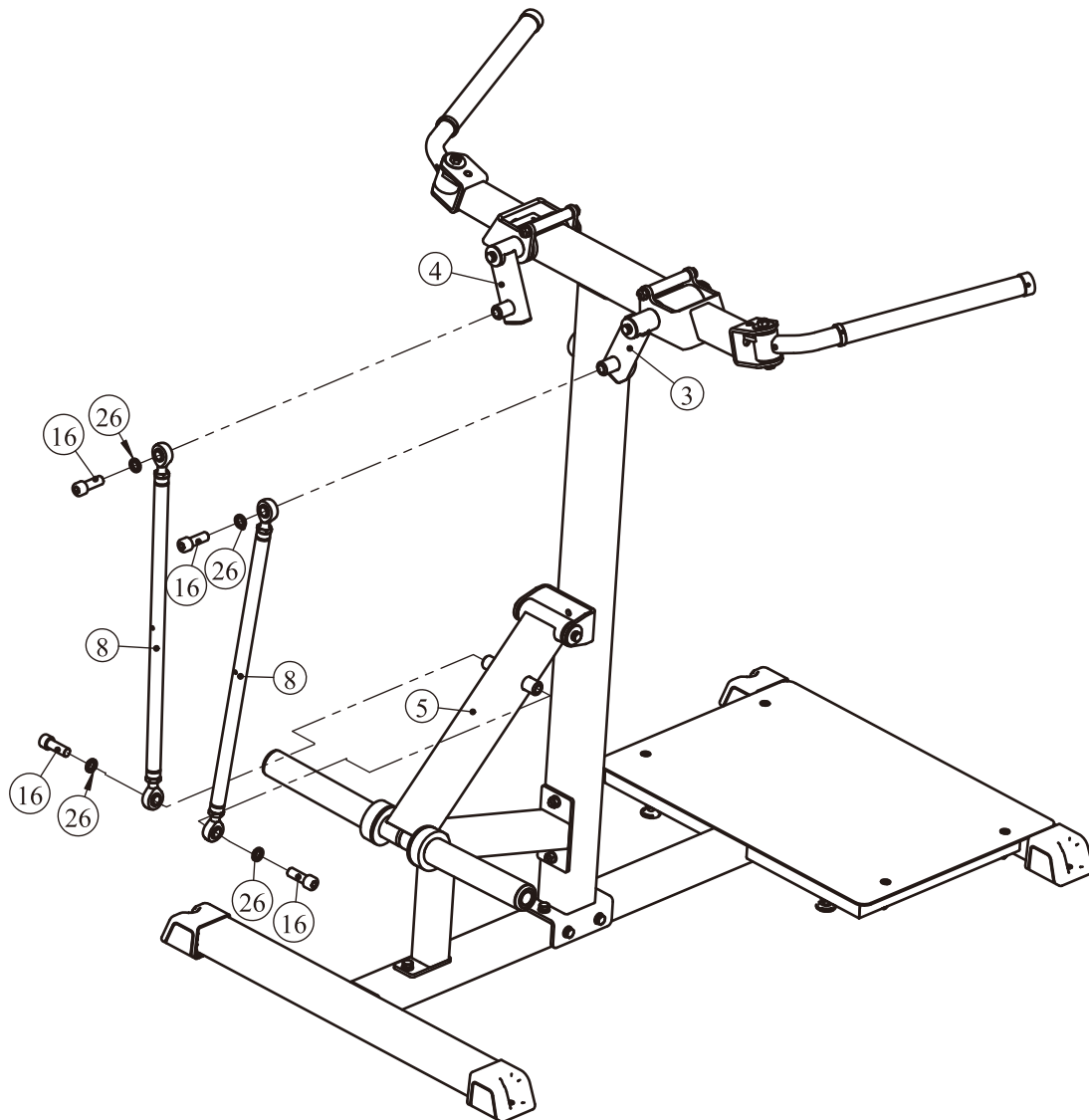
# Assembly

## STEP 3

1. Attach the Link Rod ASSY (#8) to the Left Swing Frame ASSY (#3) and the Barbell Frame ASSY (#5) using:  
two M16\*45 SHCS (#16)  
two  $\Phi$ 16 Spring Washer (#26)
2. Attach the Link Rod ASSY (#8) to the Right Swing Frame ASSY (#4) and the Barbell Frame ASSY (#5) using:  
two M16\*45 SHCS (#16)  
two  $\Phi$ 16 Spring Washer (#26)

**Note: 1. Wrench tighten bolts.**

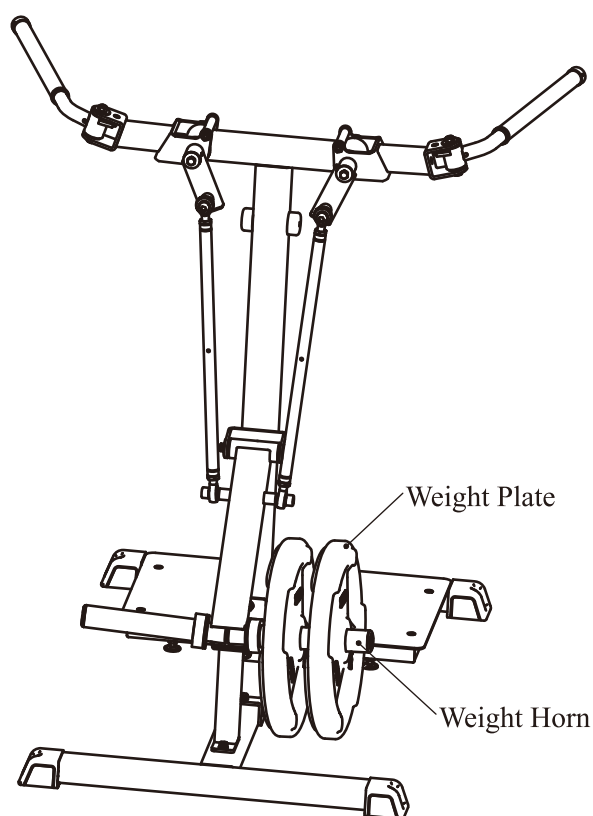
**2. Adjust the Link Rod ASSY to make the Swing Frame ASSY symmetry.**



# Adjust and Exercise Instruction

## Weight Plate Installation Requirements

1. Please use Olympic Weight Plate which hole is greater than  $\Phi 50\text{mm}$  and external diameter is less than  $\Phi 450\text{mm}$ .
2. The total weight of one side can not be greater than 100kg.
3. This equipment does not contains Weight Plates.



# Maintenance Schedule

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY						
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY							
Clean; Upholstery	DAILY	WEEKLY							
Inspect; Cables or Belts and their tension	DAILY	WEEKLY							
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS							
Inspect; All Decals	WEEKLY	3 MONTHS							
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS							
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS							
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS							
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS							
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY							
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY							
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS							

*Your equipment comes with a commercial maintenance decal. For personal, in home use, please follow the home maintenance schedule listed above.*

# General Maintenance Information

## **Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:**

- \* Check all pieces for signs of visible wear or damage.
- \* Check springs in snap hooks and pull-pins for proper tension and alignment.
- \* If the spring sticks or has lost its rigidity, replace it immediately.

## **Upholstery:**

- \* To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- \* Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- \* Replace ripped or worn upholstery immediately.
- \* Keep sharp or pointed objects clear of all upholstery.

## **Decals:**

- \* Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

## **Nuts and Bolts:**

- \* Inspect all nuts and bolts for any loosening and tighten if needed.
- \* Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.

## **Anti-Skid Surfaces:**

- \* These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

## **Belts and Cables:**

- \* We use only high quality belt, and mil-spec cables.
- \* Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- \* While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- \* Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

## **Belt and Cable Tension:**

- \* Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.
- \* Check slack in cables and re-adjust cable tension if needed.

## **Seat Sleeves, Guide Rods:**

- \* Wipe down adjusting tubes with a dust free rag before applying lubricant.
- \* Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

## **Linear Bearings:**

- \* Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. Repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

**PLEASE KEEP THIS FOR YOUR RECORDS**

## Weight Training Tips

Use this manual to guide you through the basic exercises you can perform on your equipment. To gain maximum results and avoid possible injury, consult a fitness professional to develop your complete exercise program.

Always consult your physician before starting any exercise program.

To be successful in your exercise program, it is important to develop an understanding of the basic principles of strength training. Now that you have your equipment, it is only natural that you want to get started immediately. First, determine a set of realistic goals and objectives for yourself. By deciding on an exercise plan that is right for you prior to starting, you will contribute significantly to your success.

Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.

Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.

Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.

Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.

